

Model ILS Series Automatic In-line Level Filling (Pressure or Gravity)



The REB ILS Series of automatic, in-line level filling machines are available in configurations of 2-12 filling spouts and can accommodate container sizes from ounces to multiple gallons.

- Speeds up to 70 containers per minute;
- Fill a very large range of products from thin foamy products to heavier products with viscosities similar to shampoo;
- These systems fill to a specified level in rigid containers and are accurate to +/- 1/16" in fill height;
- A selection of pumps are available depending on products and speeds;
- Machine frames are all stainless steel and the product contact systems are stainless steel and food grade plastics;
- Allen-Bradley PLC (others available);
- Operations Manual.

Features:

- A fully automated system supplied with a 10 foot, powered conveyor with programmable logic controller (PLC) and container sensors control the machine functions.
- To accommodate a wide variety of containers, REB offers three types of container indexing.
- Pneumatically controlled gating fingers is the standard system, providing the most versatility and faster indexing speeds.
- A timing screw or spiral can be used to position oval containers (which are prone to shingling) under the nozzles consistently.