

## *GPK-40E Automatic Carton Forming Bottom Sealer*



GPK-40E is a new generation product of independently produced and designed in our company, equipped with protective door in tape replacement area to meet market requirements, more convenient and easy. The machine adopts strict production process, vertical producing speed reaches 12 cartons/min, drawing cartons and forming, and adds automatic alarm function when tape broken or no tape. It has been widely used in food, medicine, beverage, tobacco, daily chemical, electronics and other industries.

### **FEATURES**

- Replace tape quickly: Equipped with protective door, replacing tape conveniently and safely as the door open.
- Push carton board automatic buckle: Material trough fixed bracket with push carton board automatic buckle, lock material trough which is convenient for user.
- Mechanism of folding front and rear board: Upgraded mechanism of folding front and rear board, cartons can be formed faster, stable and endurable.
- Siemens PLC: The internal electric circuit adopts anti-jamming technology and Siemens control program, which can control position accurately and work stable for long time.
- Endurable conveyor belt: Using endurable conveyor belt with strong friction which can transport steadily.
- Automatic alarm: When tape broken or used up, the alarm will make sounds automatically. It's convenient for user to change and adjust in time.

## SPECIFICATIONS

MODEL	GPK-40E
Carton Opening Speed	Up to 10-12 cases/min
Carton Size	L250-450×W150-400×H100-400mm
Power Supply	220V 50/60Hz 1 Phase
Power	240W
Adhesive Tape Width	55-72mm (Choose one type)
Carton Storage Quantity	80-100pcs (800-1000mm)
Air Consumption	450NL/min
Air Compressing	6-8kg/cm <sup>3</sup>
Table Height	620-650 mm
Machine dimension	L2100×W2100×H1450mm
Machine Weight	450KG