



4-Side Sealing Outer Bag Packing Machine DXDD-S320E



Characteristics:

1. The 4-side sealing outer bag packing machine provides advanced performance, high power, low noise, compact structure, steady operation, easy maintenance, and has a long life span.
2. With a high degree of automation, the outer bag packing machine can finish packing at one time from film roll cutting separately, printing, filling, longitudinal sealing and cutting, notch cutting, transverse sealing and cutting to outputting finished sachets.
3. High precision one time forming rolling type heat sealing rollers are used for sealing mold, providing continuous running and ensuring tight sealing, neat shaped, delicate and beautiful bags, and high packaging efficiency.
4. Fast and convenient to adjust, the 4-side sealing outer bag packing machine can steplessly adjust pouch length without changing the mold. Users can adjust such functions as longitudinal sealing, filling, printing, transverse sealing and transverse cutting through man-machine interface.
5. A PLC is used for automatic control. With each actuating mechanism driven by servo motor, it is precise in automatic in step positioning, film sending and sealing. The machine comes with phase linkage, reliable performance, and is easy to operate.
6. The outer bag packer uses a photoelectric tracking system to ensure correct printing and has an automatic counting function.
7. The machine offers automatic control of the sealing temperature, with high control accuracy ($\pm 1\text{C}^\circ$). With a wide range of adaptability to the package film, the 4-side sealing outer bag packing machine is suitable for the most complex packing film at home and abroad, such as PET/AL/PE, PET/PE, NY/AL/PE, NY/PE, non-woven fabrics and so on.

Usage:

The packing machine is used for packing warm bag outer sachet, cooling gel sheet, plaster, medicine blister, and more. It is used in the medicine, food, and daily chemical industries.

Main Technological Parameters:

Item / Model	DXDD-S320E
Pouch length	60~200mm (adjustable)
Pouch width	50~160mm
Packing speed	30~100times/min (depending on the pouch size and material)
Material thickness	2~20mm
Applicable film	PET/AL/PE, PET/PE, NY/AL/PE, NY/PE
Max film width	320mm
Max film diameter	Φ300mm
Film core diameter	Φ75mm
Electric source	380V 50Hz
Total power	6.5kw
G.M	1,500kg
Package size	5300x1000x1600mm (L×W×H)