

JNDR50-1A

塑料管、铝塑复合管灌装封尾机

Plactic tubes/Laminated aluminum tubes filling and sealing machine



用途：塑料管、铝塑复合管灌装封尾机。
Application:Plactic tubes/Laminated aluminum tubes filling and sealing.

主要技术参数 Main Technical Parameter

管子材料 Tube material	塑料管 / 铝塑复合管 plastic tubes/laminated aluminum tubes
管子外径 Tube diameter	Φ10-50
管子长度 Tube Length	30-280mm
灌装范围 Filling volume	0-450ml
灌装精度 Filling accuracy	≤ ±1%
速度 Speed	30 ~ 55 支 / 分 (Pcs/Min)
总功率 Total power	4.4Kw
压缩空气 Compressed air	0.55-0.75Mpa 20L/S
外形尺寸 (长 × 宽 × 高, 毫米) Overall dimension(L × W × H,mm)	1850 × 880 × 1750
主机质量 Weight of Basic machine(Kg)	780



本机功能及特点 Functions and features

- 全彩工业触摸屏, 控制操作方便, 机器工况一目了然。 Color touch screen is convenient to control and all the operation condition is clear at a glance.
- 可倾式管箱为装管方便着想, 供管流畅无卡阻。 A tiled box easy to supply tubes without blocking.
- 机械式喂管, 压管入杯, 平稳可靠, 更换产品时只需调整一个零件, 避免产品更换之麻烦。 Mechanical tube feeding, tube is pressed into the holes of working dishes, which is stable and reliable. And only to changed an accessory when the tube changed.
- 随动式正压净管, 净管时间更长, 管更清洁。 Simultaneous positive pressure cleans tubes with longer time cleaning, with a cleaner result.
- 机械联动视觉检标, 精准等级 0.5 毫米。 The precision rate of mechanical inking view correction system is within 0.5mm.
- 独创伺服调控, 可在触摸屏上方便调整灌装量, 插入式随动注料, 注料从管底部开始, 排出管内空气, 减小产品氧化, 提高产品质量。 Servo control adjust the filling amount from PLC.
- 管内壁三层式瞬间加热器, 无损管外壁纹案胶膜, 产品封尾美观, 快换式钳口可封直尾, 圆尾, 异型尾, 插入式文号更换方便, 快捷可单双面打印文号。 Plug-in type trailing feeding start from the bottom of the tube to prevent air from mixing cream and to reduce the product oxidation.
- 光滑的机器表面, 无清洁死角, 与物料接触部分采用 316L 不锈钢, 严格符合 GMP 标准。 Smooth surface without dead angle complies with GMP, all the accessories contact with material is 316L, according to GMP.