

## Rotary Premade Pouch Packing Machine



The rotary pouch machine can integrate several pre-made pouch packaging steps into one automated process, including bag feeding, printing, bag opening, filling and sealing, finished product conveying, etc.

The Rotary pouch filling machines are high-speed packaging equipment. The modular design allows it to interface with different kinds of fillers. So it is suitable for premade pouch packaging of powder, cereal, coffee ground, loose leaf tea, and liquid products.

In addition, the rotary premade pouch packing machines are easy-to-use and can be competent to pack a variety of pre-made bags, such as doypack pouches, flat bottom pouches, gusseted pouches, and quad seal pouch.

## Features

- Easy to operate and maintenance of the machine.
- Quick changeover. Easily and short time change between different bag sizes.
- Can be integrated with different scales easily, volumetric fillers, pumps, multi-head weighed.
- Minimal maintenance requirements. The fuselage is strong, only a few spare vulnerable parts need to be replaced in daily production.
- Suitable for all kinds of premade pouch styles: doypack pouch, zipper pouch, gusseted bag, and so on.
- Long work time. It can work 24 hours a day. Each month, only one day will be off for maintenance.
- Save labor costs. The rotary premade pouch packing machine can replace at least 5 workers.

## **Technical data:**

Packing Capacity	30-60 bags/minute.(depending on the pouch type and ingredient)
Bag Size Range	Bag width (mm) :100-150mm
	Bag length (mm): 120-220mm
Bag Types	Flat bottom, Gusset bag, Quad seal, Stand-up bag, Zipper bag
Machine's Material	Stainless Steel 304 (SS304)
Machine Size	4400*3600*2200
Machine Weight	900kg
Powder Supply	220V 50-60Hz (Transformer for local voltage prepared by the customer)
Air Supply	1m³/min