

## SF-280A Automatic Small Vertical Pepper Sugar Salt Pouch Sachet Stick Packing Machine



The granule packing machine is suitable for packaging loose rounded granules in the pharmaceutical, food, chemical, and other industries, such as puffed granules, peanuts, melon seeds, rice, seeds, pepper, corn kernels, popcorn, sugar, salt, biscuits, raisins, coconut flakes, pet food, coffee powder, and other granular solid materials.

## **Features**

- 1. Food grade 304 volumetric cups for metering, high accuracy and easy operation.
- 2. PLC intelligent computer system for efficient running.
- 3. Step motor for film drag structure, smooth film running and accurate bag cutting.
- 4. Touch screen, easy operation and multiple language for choice.
- 5. Separate PID temperature controller, suitable for various packing materials. Such as aluminium film, paper film, PE film, water-soluble film and composite film.
- 6. Articulated bag former structure, enable stable bag forming for perfect bag shape.
- 7. Sophisticated vertical and horizontal sealing framework achieve the consistency of bag sealing and cutting.
- 8. Automatically finish the process of filling, metering, bag forming, air exhaust, sealing, packing and date printing.
- 9. Machine is simple operation, holding small space and easy moving.

## Specification

Filling Range	1-100g
Packing Speed	30-80 bags/min
Bag Size	Width:30-130 mm; length: 30-170mm
Film Width	Max.300mm
Power	220V, 50HZ, 1.2KVA
Machine Size	1240(L)*950(W)*1930(H)mm(2.27CBM)
Packing Material	Laminated film like OPP/CPP, OPP/CE, MST/PE/PET/PE
Bag Type	Backside seal/3-side seal/4-side seal
Machine Texture	Carbon steel body and Stainless Steel 304 contact parts
Accuracy	+/-1%