

S-FFS20 Bag in Bag Secondary Packaging Machine



Group filled retail pouches into an outer film bag. The S-FFS20 reference line combines primary pouch packing, transfer conveyors, inspection and automatic baling.

Retail pouches, grouped in one outer bag

The documented configuration uses 1 kg sugar pouches. Pouch size, count per outer bag and the line balance are confirmed for your product.

Specifications

Reference product	1 kg refined sugar pouch
Inner pouch shape	Gusset pouch
Inner pouch dimensions	W 130 + 60 × L 240 mm
Primary output, reference	40 pouches/min per VFFS600
Combined upstream output, reference	80 pouches/min
Pouches per outer bag	5 / 10 / 20 / 25, project dependent
Outer film width	Maximum 1,200 mm
Film material	LLDPE / LDPE
Outer film thickness, reference	100–120 microns
Line power, reference	Approximately 18 kW
Electrical supply	220/380 V, 50/60 Hz, three phase