

SP-7L type Full Automatic Filling Production Line



SP- 7L type full automatic filling production line has a stable and efficient suppositories preheating mold, heated mold, molding, belting, canned, frozen, sealing bolt all production processes such as complete system process, grain production capacity of 8000-12000 / hour.

Feature:

- Using inset filling, accurate in position, non-dribbling drug, non-hanging wall and high precise in counting.
- Be wide in suitability, can be used to fill high gluing degree gelatin group and the traditional Chinese medicine ware.
- Using PLC written formula control and industry grade person-machine interface operation, possessing characteristics of high degree automatization convenience in adjustment high precise thermo-control reliability in action and steady in running etc.
- Having big volume storing fluid vessel, laying homoeothermic stirring and fluid surface auto control assembly.
- Relieving worker's physical labor strength for lower position of filling drug fluid, laying
 cycling to supply fluid and keeping thermos equipment of channel pathways, and it will
 ensure drug fluid not be coagulated when machine stop.
- Small area occupied, easy to operate.
- Machine adopts Stainless Steel 304/316.

Data sheet:

Capacity	pcs/h	8,000-12,000
Volume	ml	0.5—5
Film thickness	PVC/PE	0.15mm
Tank volume	L	50
Working air pressure	Мра	≥0.6
Air consumption/minute	m3	01.май
Water Consumption	Н	50kg (Recycling)
Suitable suppositories	Shapes	Bullet shape, Duck mouth shape and other shapes
Overall dimensions	mm	(L)3,200(W)2,930(H)2,100