## Hot Melt Glue Labeling Machine



This labeling machine is a new concept in labeling. It uses continuous operation to cut the labels, apply glue and then paste them on the container, instead of cutting or stacking the labels in advance.

## Features

1. This labeling machine is a new concept in labeling. It uses continuous operation to cut the labels, apply glue and then paste them on the container, instead of cutting or stacking the labels in advance. Adopt Schneider servo motor and Siemens PLC control, simple operation, stable and reliable operation.
2. The container conveyed by the conveyor belt is separated by the screw according to the spacing of the star wheel and sent to the labeling guide plate by the star wheel. The container starts to be rotated by the vacuum drum to complete the labeling. During the entire labeling process, The container is close to the vacuum drum and rotates synchronously with the vacuum drum, so the label is very flat and tight.
3. The production speed can reach 18,000 bottles/hour, which can be connected to high-speed filling line for production, which greatly improves the production speed and saves production costs. 4. The man-machine interface can display the actual status of the machine, output, hot melt temperature, glue temperature and other information at a glance, which is convenient for users to troubleshoot, and the operation interface is friendly. It can be started or jog manually when redebugging or changing the standard, which is easy to operate.

## Technical Details

| Producing speed | $15,000 \sim 18,000 \mathrm{BPH}$, can be adjusted freely |
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| Conveyor speed | $0 \sim 30 \mathrm{~min}$, can be adjusted freely |
| Labeling accuracy | $\pm 1 \mathrm{~mm}$ |
| Label max width | 200 mm |
| Label max length | 280 mm |
| Machine weight | $2,500 \mathrm{KG}$ |
| Bottle max thickness | 130 mm |
| Bottle min height | 120 mm |
| Bottle max height | 400 mm |
| Label inner diameter | $\varphi 76 \mathrm{~mm}$ |
| Label outer diameter | $\varphi 400 \mathrm{~mm}$ |
| (LxWxH) Machine size | $3300 \times 1400 \times 2140(\mathrm{~mm})$ |
| Power | $380 \mathrm{~V} 50 / 60 \mathrm{~Hz} 12,000 \mathrm{~W}$ |
| Working temperature | $120 \sim 160^{\circ} \mathrm{C}$ |
| Air supply | $8(\mathrm{~kg} / \mathrm{cm} 2)$ |

