

# Mini Doypacker for Soft and Big Bag HNDG-300



This machine is specially designed for packaging all kinds of granule, powder and liquid into large and soft premade pouches such as flat pouch, gusset pouch, stand up pouch, zipper pouch, doypack, etc.

## Features:

#### 1. Low operation & Maintenance Charge

The machine is available for integration in fully automatic production lines, allowing to save in labor costs. As well as the Pneumatic system used for safe operation and easy maintenance.

#### 2. Automatic Operation

From Suck bag $\rightarrow$ Open bag $\rightarrow$ Filling $\rightarrow$ Sealing $\rightarrow$ Outputting, the programmable logic control (PLC) system controls it all for effective improvement of packaging efficiency and quality.

#### 3. Easy to Operate

Depending on specification for product package multiple settings can be saved in memory. Users are allowed to set their own upper and lower limits. The machine provides display of accumulated weights and number of bags packed for easy operations.

#### 4. No Bag No Dump

#### 5. Economic and Flexible

Lower cost, lesser area occupation and movable for operation.

#### 6. Sensitive for Trouble

Automatic detection is served as malfunction indication, including show the problem and teach you how to fix it via information on the human-machine interface.

## 7. Customers Made

Packaging function is available on demand, and in capable of being integrated with Zipper Device/ Ribbon date Printer/ bag taper.

# Technical parameter:

Model:	HNDG-300
Bag Type:	Stand up Pouches, Flat Pouches, Gusset pouches, Quad seal pouches, etc.
Bag Length:	250-550mm
Bag Width:	200-450mm
Zipper bag size:	Width ≥130mm Height: ≥150mm Tip Part ≥30m
Pouch material:	Thermal composite material, such as BOPP/CPP, PET/AL/PE, etc.
Filling Weight:	Max.5000g
Power Supply:	220V 1PH 50HZ, 1.5KW
Air Consumption:	0.65m3/min, 0.65Mpa
Packing speed:	5-15bags/min
Dimensions:	1800*510*1520mm
Weight:	380KG