

Oral interlocking production unit



Production Line Purpose and introduction:

The unit is 10-20ml oral liquid filling production line main equipment. By washing , drying and filling and sealing machine consisting of one machine can be completed automatically Liquid bottle washing , drying, filling and sealing such action, Oral manufacturer is the best equipment, this equipment complies with GMP requirements.

Features:

1. PCS precise, to eliminate dripping. Filling accuracy.
2. Frequency conversion stepless speed regulation, the production speed is adjustable; you can choose different production speeds.
3. All electrical components are imported brands.
4. Import programmable controller, high degree of automation.
5. Touch -screen operation panel, convenient and beautiful.
6. Automatic display counting function.
7. Is controlled by Siemens PLC, interference, stable
8. Track defaming filling, no foaming, measurement standards.
9. Stable performance, easy maintenance.
10. Whole exterior is made of SUS304 stainless steel material contact parts made of 316L stainless steel. Machine completely designed according to GMP requirements.

Technical parameters:

- Application Specification: 10-20ml
- Production capacity: 60 -85 bottles / min
- Drying temperature: 100-150 °
- Back to the water flow rate: 0.5m³ / h
- Purify water consumption: 0.3m³ / h
- Purify compressed air consumption: 0.4m³ / min
- Filling precision: ≤ 1%
- Power: 380V/50Hz
- Power: 33KW
- Line length: 7900 × 1500 × 1600mm