

SWP100 Automatic Cartoning Machine



SWP100 Automatic Cartoning Machine is automatic balcony-style packing machine in intermittent movement. This machine inspected by photoelectric switches is controlled by PLC programs to realize each function accordance with assurance of the quality of products. Automatic Cartoner. Production Line Series. Standard Configuration: Main machine, Man-Machine Interface, PLC and Stainless Steel Cover. The machine mainly consists of major parts: paper-folding machine (folding manuals) and cartoner. The paper-folding machine folds the manual and then transports it to the blister-pushing spot and then to put them together into the carton. The cartoner can automatically take cartons, arrange blisters, pushing blisters, print the batch number, seal and transport cartons and finally put out the ready products. This machine adopted PLC controlling system, by man-computer operation, which meets the standard of GMP. The max speed can produce 120 cartons per minute. The machine can automatically and orderly arrange blisters and pushed from the aluminum-plastic packing machine to pack.

Technical Parameters:

| Model | SWP100 |
|------------------------------|--|
| Production Capacity | 50-120 Cartons/min, 1-6 blisters/carton |
| Box Quality Requirement | 250-350 g/m ² (according to client request) |
| Carton Dimension | L 85-130 mm, W 40-80 mm, H 12-80 mm |
| Cartoning Material Dimension | L 65-120 mm, W 25-80 mm |
| Air Consumption | 50 L/min |
| Power | 380V,50Hz, 4.5Kw |
| Packing Size | 3700*1600*2000 mm |
| Packing Weight | 2700 Kg |