



Automatic Premade Bag Wheat Packing Machine TT-200/TT-250



Features

1. This premade bag flour packing machine uses stainless steel 304 shell for the food grade required.
2. Automatic detection. No pouch or pouch is not opened completely, no filling, no sealing.
3. Horizontal Infeed conveyor suits for bags with zipper, max. put 300pcs each time.
4. Zipper Opener System: Servo motor (Yaskawa / Japan) controlled.
5. Independent temperature control system (Omron/Japan).
6. PLC adjusts bag width clamping: Only needs 2mins by auto PLC for adjusting different bag width sizes.
7. Automatic lubrication system: PLC controls the lubrication time, and automatically lubricates the machine parts instead of manually.
8. It includes ribbon type date code: 3 lines * 17 characters.
9. Guarding: Glass Door Alarm / Air Pressure Abnormal
10. Internal grooved cam design: The technology with high precision, suits for max. packing speed: 60 cycles/min with stable running.
11. Use a free oil vacuum pump, to avoid polluting the environment in the production.

Technical Parameters

Model	TT-200	TT-250
Bag width	70-200	100-200
Filling range	10-1000g	20-2500g
Packing speed	40-60 bag/min(speed is determined by the product filling quantity)	
Average precision	≤ ±1%	
Total power	4.5kw	5kw
Dimensions	1900mm x 1570mm x 1700mm(L*W*H)	
Working flow	giving bag→coding →opening →filling 1 →filling 2→ auxiliary→ exhaust→heat sealing→ .forming and output product	