

CSR-B6 Rotary Blowing Machine



Screw extrusion plastic blowing technology is used for this unit and fully automatic temperature control system is used to control the temperature; the speed of the electric motor is adjusted in a steeples manner thus the rotation speed is stable with uniformed and smooth plastic pipe; further, its energy saving is also notable. In this unit, the electric, pneumatic and mechanic parts are integrated bringing about stable performance and convenient operation; it is an ideal re placement for the manually operated products. This unit is applicable for blowing the bottles of volume under 1000ml with the materials of PE and PP granules, which are formed after heating in one installment.

Technical parameters:

参数 Parameter 型号 Model	制品最大的 容量/Max. Volume of bottle	理论产品/ Theoretical capacity PC/H	产品最大直 径 Max. Diameter Of Bottle	合模力 Force of closing mould	允许模具宽度/ Allowable mould width	度/Allowable mould	工作压力/ Air pressure	长径比(标 准配比) Length/ diameter ratio	塑化能力 Max. plasticizing capacity kg/h	整机尺寸 (长×宽× 高)/Size of equipment (L×W×H)	动力电源 Power
CSR-B4	10ml- 500ml	2400	75MM	700KG	125mm	118mm	0.4Mpa	25:1	25kg	3400×1600 ×1700mm	三相电 380V
CSR-B6		3500							35kg		