

DPP-260E/ZHJ-160D Automatic Plate Type Blister-Box Packaging Production Line



This high speed packing production line integrate the blister and box production into one, which is a combination of light, machine, electricity, gas, and controlled by the intelligent PLC system; Aluminum-plastic blister packaging machine adopts advanced process, automatic folding instruction and medicine plate to automatically complete continuous operation of the medicine and carton packaging job, besides, the product has advanced self-check function. The production line with advantages of good appearance, compact structure, rational layout, widely application and fluent process which can be seen directly. Enterprise in line with GMP standards, can meet the needs of large-scale production, the machine is suitable for all kinds of tablet, capsule, ampoules and other medical products, also can pack food and electronic components.

Main Technical Parameter:

	Item	Parameter
Blister packing machine	punching frequency	20-50 times / min
	max forming area	320 × 260 × 30mm
	forming range	40-320mm
	specification of blister	can be designed according to user requirements
	packing material	PVC hard film (0.25-0.5) × 260mm
		PTP aluminum foil (0.02-0.05) × 260mm
	electric heating power	PVC Preheat Board 2 * 2KW
	mold cooling	tap water or circulating water
main motor power	1.5KW	

Carton machine	size of cardboard (l*w*h)	Maximum size 250 × 85 × 70mm
		Minimum size 55 × 25 × 12mm
	Specification Of Cardboard	250-350g/m ²
	Leaflet size (l*w)	220*180mm 100*100mm
	specification of leaflet	60-70g / m ²
	capacity	80-130 box / min
	main motor power	2.2kw
	power	380V 50HZ
	air-consumption	> 0.2m ³
	pressure	0.5-0.7mpa
	packaging dimensions (l*w*h)	10000 × 1560 × 1700mm
	weight	4000kg
	total power machine	12kw
	total air-consumption(max)	200L / min