



12 Nozzle Lipstick Filling Machine



12 Nozzle Lipstick Filling Machine, Lipstick Making Machines applies to fill cosmetics, such as mascara, generic lipstick, pen type lipstick, large plastic pen, small pen, fine shape lipstick, foundation stick, lip balm, lip gloss etc. The materials which including glitters powder and pearl us available to fill as well.

Description

- 20L heating tank adopts dual/trip jacket layer design, temp& mixing speed is adjustable.
- Fill 6,10 or 12pcs one time by 6, 10 or 12 nozzles.
- Piston filling system is driven by servo motor and numerical control.
- Rotary Valve is driven by cylinder.
- Stirring device is driven by motor.
- Mould lifting function is driven by Servo Motor.
- Colors man-machine touch panel interface and omnibearing numerical control. Operation is easy and precise.
- Filling precision is $\pm 0.1g$.
- Can fill irregularity bottles.

Products Parameters

Lipstick preheating machine

Lifting Cylinder	Control the heat blower system to move up and down
Heat Gun	Heat Device
Control Panel	A. Power Switch:control Power On/Off
	B. Lifting Cylinder(Manual/Auto): turn to Manual mode to adjust the position of Heat Gun when changing the mold. After finish the setting, turn to Auto mode to run the machine automatically.
	C. Delay to move down: the time Setting of delay the Heat Gun to move down. To avoid the machine hurt the hand of operator, the heat gun should not move down when change the mold, so have to set a delay time to ensure safety in production. Delay time could be set base on the time of operator change the mold.
	D. Heating up time: the time setting of heating up mold.

Cooling Machine(7.5Hp)

Power Consumption	7.5Hp
Power	AC380V/1ψ/50HZ
Number of Machine Door	4
Conveyor	L3500*W2500*H1200mm
Conveyor Belt Traveling Speed	800mm/min
Cooling time	about 3-4 minutes
Blow Type	Downward blow
Material of Machine Stainless Steel	SUS304
Cooling	-15°C

Lipstick Vacuum Blowing (for 12 seats molds)

Capacity	30-50 lipsticks/min (depend on the mold type)
Types	Soft rubber mold by vacuum
Dimensions	650*520*1500(mm)
Body material	T651+SUS304
Voltage	AC220V/50Hz
Weight	70kg
Operation	1 operator