

AC-380 Automatic Blister Paper Card Packing Machine



AC-380 is Suitable for half-cover seal blister card packaging, such as daily commodity, small hardware (battery, electronics, glue), stationery, auto part (brake pads, spark plugs), cosmetics (lipsticks), toys (small cars), food etc.

Function

--Automatic forming blister, punching the blister, scrap collect, dropping paper card, paper blister heat sealing, product output automatically.

--Accurate temperature control module, PVC shortage alarm, insufficient air pressure auto stop and automatic warning for damaged electrical parts.

--Human-machine interface and PLC control system, and is equipped with counting, starting password, fault reminder, maintenance reminder and other functions.

Main Parameter

| Production speed | 15-20 times/min |
|---------------------------------|-------------------------|
| Stroke range | 30mm-200mm |
| Max forming area | 370mm*180mm |
| Max standard forming depth | 50mm |
| Forming heating power | 3kw(*2) |
| Heat sealing power | 4kw |
| Total power | 13kw |
| Air consumption(air compressor) | consumption ≥0.5 m³/min |
| Air Pressure | 0.5-0.8mpa |
| Mold cooling water (chiller) | 50 L/h |
| Packing material (PVC) (PET) | thickness0.15mm-0.5mm内 |
| Packing material (cardboard) | 200g-500g |
| Max paper dimension | 400mm*200mm*0.5mm |
| Total Weight | 2300kg |
| Machine dimension(L*W*H) | 4485mm*1550mm*1800mm |