

SPJ120 Automatic Cartoning Machine



SPJ120 Automatic Cartoning Machine is redesigned based model and the latest technologies both at home and abroad, which greatly improves the features of the machine with the maximum speed of 120 cartons per minute. The machine is running very stably even at a high speed. The machine is suitable for inserting medicines (blisters) or plastic bottles (glass bottles) into cartons. The whole process is automatic, including leaflets and carton tongues sealing (applicable to heat melting adhesive sealing). It can be linked with Blister Packing Machine or Filling and Sealing Machine prior to it so as to form a packing production line.

Technical Parameters:

Model	SPJ120
Max. Production Capacity	120 boxes/min
Bottle Dimension	> ϕ 25*60 mm < ϕ50*150 mm
Blister Sheet Dimension	> 40*35*3.5 mm < 150*87*50 mm
Cardboard Sheet Dimension	≥65*35*12 mm ≤155*90*55 mm
Cardboard Thickness	250-350 g/m2 (according to cardboard size)
Leaflet Thickness	40*100 g/m2
Unfolded Leaflet Size	70*150 - 210*290 mm
Folded Leaflet Size	70*20 - 210*30 mm
Air Compressor Pressure	≥ 0.6 Mpa
Air Consumption	≥ 0.9 m3/h
Working Noise	< 75 dB
Relative Humidity	Less than 70%
Power	380V,50 Hz, 0.85Kw
Packing Size	1500*1160*1850 mm
Packing Weight	1000 Kg