

## ROY-12P *Automatic carton erector*



ROY-12P is a carton forming and bottom sealing packing machine which control by PLC and operate from HMI system. Machine can do 12 carton forming and tapping in every min. very efficiency and convenient. Carton board can be loaded without stopping the machine. Packing line will not stop during the continuous packing flow. Carton packing size can be adjust manually. Easy to operate and maintain.

### Technical parameter

Model	ROY-12P
Production speed	12-15ctns/min
Carton storage quantity	100pcs (1000mm)
Carton size	L250-450×W150-400×H100-400mm
Power supply	110/220V, 50/60Hz, 1 Phase
Power	200W
Applicable tape	48/60/75mm (Choose one type)
Air compressing	6kg/cm <sup>3</sup>
Machine size	L2000×W1900×H1450mm
Machine weight	450kg

### Configuration:

1. Bearing: China HRB, good quality, the famous brand of world
2. Electricity box: Special design, move freely
3. Double insurance: China CHINT, greater security for install two insurances in air switch and safety switch

4. Belt: Italy imported material, durable in use
  5. Cylinder: Taiwan Shako, accurately
  6. PLC: Japan Omron
  7. Sensor: Germany Leuze
  8. Motor: Taiwan Luyang, high quality, low failure rate
  9. Cutter: Japan SK-12, stainless steel cutter, sharp and durable
  10. Electric: French Schneider, high quality parts
  11. Caster: YX-200, durable in use
  12. Relay: Japan IDEC
- Tape head can be exchanged from 2 inch to 3 inch.