

**STAINLESS STEEL VERTICAL FORM, FILL & SEAL  
MODEL# VFFX-427-SS**

**Stainless Steel Vertical Form, Fill & Seal VFFX-427-SS**

• **Laminated Bag Capabilities:**

- Width = 2" – 7"
- Length = 2" – 9" (*Longer Bags with Multiple Pull*)
- Maximum Roll Size = 12" Diameter x 14.5" Width
- Horizontal Seal Actuator Including High Speed Dual Servo Motor Drive
- Vertical Seal Actuator With Quick Release Swing Arm
- Stainless Steel Construction With Welded Frame Including Leveling Feet & Casters
- Stainless Steel Electrical Cabinet
- Auto Positioning Belts
- Automatic Film Detection & Tracking
- Servo-Driven Film Advance Feed Pull System With Motorized Assist And Automatic Centering Film Spindle
- Film Unwind Carriage Including Quick Thread Dancer
- Film Mark & Registration Detection System
- Out Of Film Detection
- Film Registration Roller For Optional Printer
- One Roll Unwind Spindle With 3-Inch Manual Core Chucks
- Splice Plate
- Jaw Jam & Knife Inhibit Safety Feature
- Resistance Sealing System Includes: Knife Cutoff, 0.5" Wide Seal Jaw Faces (Horizontal Serrations Provide Tear Notches To Assist Opening), Adjustable Jaw Open Position
- Electrical & Pneumatic Safety Interlocks
- Polycarbonate Front And Side Doors Electrically Interlocked
- Mitsubishi PLC Controls
- 7-Inch Color Touch Screen Display



**Optional Equipment**

Printer, Gas Flushing, Air Expeller,  
Hole Punch, Gusset, Product Settler