

## Automatic Tea Bag Packing Machine SK-169/SK-D6/SK-D84/SK-60T



### Main performance and structure features of tea bag packing machine:

1. External sealing paper is controlled by stepping motor. Stable bag length, accurate positioning.
2. PID temperature controller, the temperature control is more accurate;
3. PLC operation controller, Human-computer interface, easy operation.
4. All the contact materials are made of SUS304 stainless steel to ensure the products are hygienic and reliable.
5. Parts of working cylinder apply components imported with original packaging to ensure precise and stable performance.
6. The attachments can implement the flat cutting, date printing, easy-to-tear etc.

### Specification:

Machine model	SK-169	SK-D6	SK-D84	SK- 60T Pyramid bag or flat bag
Filling range	1-15g	Black broken tea 0 to 2 grams Green broken tea 0 to 1.8 grams Tea Between 20 and 60 mesh is suitable		1-10g
Size of inner bag (L*W)	(W)45-80mm (L)50-80mm	62.5*50mm	62.5*50mm	Bag size (W) 60-80* (L) 40-80mm Film width: 120mm , 140mm, 160mm
Size of outer bag	(W)75-90mm	70*65mm	75/80*70mm	

(L*W)	(L)80-120mm			
Label size	40,45,50mm (Film width)	24*26mm / 24*28mm	24*26mm / 24*28mm	24*26mm /24*28mm
Thread Length	210mm	210mm	210mm	210mm
Power	220v/50hz, single phase			
Weight	650KG	565KG	1210KG	450KG
Wattage	3500 W	1500 W	2500 W	3000 W
Max.Packing speed	30-40 bags/min	90-110 bags/min	100-110bags/min	30-50 bags/min
Machine size	1750*740*1950mm	1700*900*2000mm	1688*1330*2205mm	920*850*2150mm
Packing material	Inner bag is filter paper Outer bag is Paper/PE, plastic/foil/PE and plastic/PE	Inner bag is filter paper Outer bag is paper	Inner bag is filter paper Outer bag is Paper/PE, plastic/foil/PE and plastic/PE	Nylon, Polyester net non-woven fabrics, ultrasonic sealing