

Absolute Corporation Injection Molding Machines
MSTX400A/PET



Master Packing joint with Ningbo injection company to supply customers with 10T-4000T, injection weight 45g---40000g, more than 30 kinds of specification injection mold machine. Master injection machine has energy-saving, environment-friendly, low noise, high rigidity, excellent performance, fast response, and high efficiency. With advanced servo motor and famous brand parts, Master injection machine becomes many customers' optimal choice for Injection needs.

Technical Parameter:

DESCRIPTION	MSTX400A/PET		
	400-3180	400-3610	400-4400
International size rating	400-3180	400-3610	400-4400
INJECTION UNIT			
Screw diameter	85	95	105
Screw L/D ratio	25	25	25
Shot volume(therretical)	2213	2834	3853
Injection weight(pet)	2388	3058	4157
Injection rate	520	719	878
Injection pressure	144	127	114
Screw speed	150	130	130

CLAMPING UNIT			
Clamping force	4000	4000	4000
Open stroke	720	720	720
Space between tie bars(W×H)	730×730	730×730	730×730
Max. Mould height	780	780	780
Min.Mould height	250	250	250
Ejector stroke	210	210	210
Ejector force	181	181	181
Others			
Max.pump pressure	17.5	17.5	17.5
Pump motor power	37	55	55
Heating power	42.2	53.3	70.5
Machine dimension(L×W×H)	7.8×2.0×2.6	83×2.2×2.7	8.3×2.2×2.7
Oiltank cubage	680	680	680
Machine weight	15.9	17.1	17.8