

5L Blowing Machine XLB-04YLF



The 4000BPH 5L Blowing Machine is equipped with advanced oil-free airbag clamping technology, the clamping force is large, and the toggle operation has less force and long life. Due to the high and reliable performance, it realizes the function to ensure that the blowing method is fast, high efficiency, good quality and so on.

The electrical control system adopts SIEMENS controller, with high control precision and fast response. The air blowing system of our 4000BPH 5L Blowing Machine adopts advanced valve and air cylinder, thus to ensure that the stretching speed is stable and accurate, and the product consistency is good. Compared with ordinary product on the market, it is available of high speed operation and there is no special need of maintaining.

Technical Parameters:

Model	XLB-04YLF	
Theoretical output	4000 pcs/h	
Finished bottle	Max. bottle volume	5L
	Max. neck diameter	38mm(Φ20 ~ Φ50)
	Max. bottle diameter	106mm
	Max. bottle height	340mm
Mold specifications	Cavity	4 cavity
	Mold thickness	110mm-260mm
	Open stroke	2660mm
Electrical system	Power voltage	380v/3Phase/50HZ
	Installation power	113kw
	Actual power consumption	100kw
Air source	Recommend air compressor	1.3m ³ /min 30Kg
Cooling water	Recommend water chiller	8HP
Blower size	Length*width*height/weight	6200*2460*2150mm/860kg (2 sets)